



Construction MOP

1. Cut 6" (or as required) of 14 gauge Red Black zip cord.
2. Fold in half to find middle.
3. Use X-Acto knife to split zip cord in the middle. Separate zip cord wires and cut red wire.
4. Split remaining ends of zip cord with X-Acto knife.
5. Strip all open leads 1/4" (Six places.)
6. Crimp .250" female disconnects on the middle red wires.
7. Crimp 30 Amp contacts on the end wires. Seat into the Anderson Power Pole Pairs. Follow color code, Red to Red, Black to Black
8. Place Heat Shrink over female disconnects.
9. Seat Switch into female disconnects.
10. Shrink heat shrink tubing.
11. Continuity and resistance (C&R) check, less than .2 ohms per lead.

Parts List	
Description	Qty.
APP Red/Black pair housings	2
30 Amp APP contacts	4
.250" Female Disconnect	2
Rocker Switch with .250" tabs.	1
1/4" Red Heat shrink	2"
14 AWG Red/Black zip cord	6"

Print Check .5"x.5"

Date:	Revision/Addition/ Note	By:
Apr 5, 2019	Initial Drawing	GSC
Apr 5, 2019	Added details. Updated length of wire. Changed heat shrink color from black to red. Color of heat shrink will depend on availability.	GSC
Apr 5, 2019	Added Construction Method Of Procedure (MOP).	GSC
Apr 5, 2019	Added Parts list.	GSC
Apr 5, 2019	Price out per harness, \$4.20 Time to assemble 10-15 minutes.	GSC

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Checked By: Janet Crenshaw WB9ZPH	Date: April 5, 2019	Title: Anderson Power Pole Switched Harness	Scale: