



NOTE:
 INSTALL HEADER (P/N 2) IN PCB
 USING ASSEMBLY FIXTURES
 AF-0001 AND AF-0002.

COMP'T	ITEM	PART NO.	QTY.	DESCRIPTION
	13	9700003	REF	6 POSITION REF. DRAWING
	12	9820002	2"	WIRE RED 24GA TEFLON
	11	9820001	2"	WIRE BLACK 24GA. TEFLON
	10	9700013	REF	2 POSITION REF. DRAWING
	9	9860301	A/R	SOLDER 60/40
R-26	8	8568104	1	681 ohm 1% 1/4W MET. FILM
	7	8800004	9	0 ohm RESISTOR
SD1	6	9720001	1	SOUNDER
	5	9950008	1	NYLON WASHER
SW2	4	9560003	1	2 POSITION SWITCH
SW5	3	9560001	1	MAIN SWITCH
	2	9780002	1	24 PIN HEADER
	1	9410002	1	SWITCH BOARD

5 6 component side

MANUAL UPDATE REQUIRED

REV	DATE	DESCRIPTION	ECN	BY
D	10-17 95	FORMERLY HAND DRAWN	IN-1091	
M.H				
C	10-2 95	R26 WAS 8568100. ADDED 9700013	IN-1090	
JAR			KJV	
B	9-5 85	FORMERLY SURVEYOR AHS & HS		
JSB				
A	8-23 84	ADDED NYLON WASHER		
RJD				

TOLERANCES UNLESS OTHERWISE SPECIFIED	SCALE: 2x SIZE
FRAC.:	DRAWN: DMYTRYK
.X:	DATE: 10-19-83
.XX: NONE	CHECKED:
.XXX:	DATE: 11/14/95
ANGLES:	DO NOT SCALE PRINT
MICRO FIN.: ✓	
DE-BURR AND BREAK ALL EDGES	

HARSHAW BICRON RADIATION MEASUREMENT PRODUCTS
 SOLON, OHIO U.S.A.

SWITCH BOARD SUB-ASSEMBLY
 SURVEYOR 50A - 200A

DWG. SIZE	BASIC PART NUMBER	REV.
B	1002027	D