

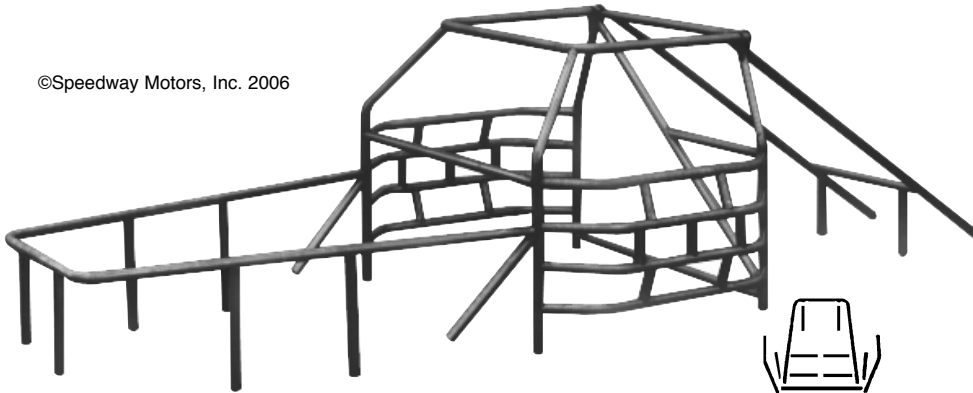
INSTRUCTIONS

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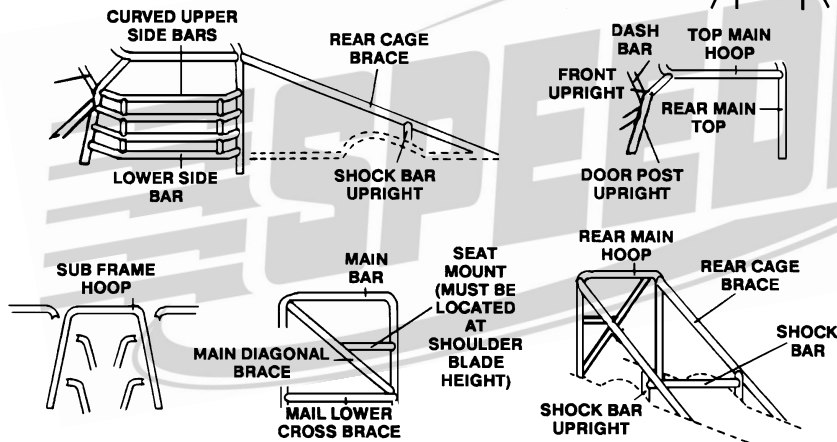
STREET STOCK ROLL CAGE KITS

Speedway's Street Stock Roll Cage Kits feature professionally pre-bent 1 3/4" diameter .095 wall steel tubing. Must be notched to fit. Our roll cage kits are designed for late model Mopar, Ford Thunderbird, GM — including Chevelle, Monte Carlo and GTO—and most stock car bodies.

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Construction Details



Roll Bar Gussets

These die-pouched mild steel roll bar gussets are required by many tracks. 25 gussets per package.

Roll Bar Padding

Get added safety protection in a crash with Speedway's roll bar padding. Made of high-density cellulose, impact-resistant foam, it features offset hole for easy installation. 3" long tube fits 1/58"-1 3/4" bars. Available in blue, red or black.

IMPORTANT: Before installing, check with your local racing association for rule regarding:

- Frame construction
- Driver placement
- Seat mounting procedures
- Seat belt mounting procedures
- Fuel tank mounting
- Material Specifications

HINT: If this is your first attempt at building a roll cage kit, you may wish to seek the advice of an experienced builder.

NOTE: Many of the tubes may be longer than you need, but it's much easier to cut a tube than add to it!

INSTRUCTIONS

#1. First lay out and identify all the pieces using the construction details at the left as a reference.

#2. Use accepted welding techniques (the maximum allowable gap on joints is 1/8"). Make sure each tube and joint is fitted and notched. The bigger the gap, the weaker the joint.

NOTE: If you're an inexperienced welder, you may wish to consider hiring a professional to do your welding.

#3. Measure diagonally from post to post to make sure the cage is square.

#4. Fit and tack weld entire frame before finish welding.

#5. Body sheet metal will not support the roll bar tubing so the roll bar must be welded directly to the frame structure of the car.

#6. When installed correctly, the door bars come out to the door skin.

#7. Use roll bar gussets liberally. They should be used where the cage attaches to the frame and where main parts of the cage join together, however they provide additional strength anywhere.

BUILDER'S TIP

Builder's Tip: At Speedway we've found that many times it's easier to assemble the roll cage on the frame and then hang the body panels on the car. A second alternative is to remove the top of the car once the main hoops and door post upright have been installed.

IMPORTANT

SHORTAGES MAY RESULT FROM...

Damage, scratches, breakage, pilferage, or loss in transit. If this happens you should immediately file a claim with the carrier. When your merchandise leaves our door, we entrust it to the carrier. The carrier assumes all liability.

Removal of merchandise prior to delivery. Please check the content of the carton in the presence of the delivery agent. Be sure to check each item against those listed in the packing slip.

Mistakenly discarding merchandise with packing material or overlooking it. Check content carefully. Note: All orders shipped are non-returnable without written permission from Speedway Motors, Inc. When requesting a merchandise return, please include the following.

- Reason for merchandise return request
- Invoice number (and purchase order number, if any)
- Date of return request
- Date of purchase

Upon receiving this information and assuming it is correct, permission will then be granted for returns. All returned merchandise will then be granted for return. All returned merchandise (except defective, or incorrect shipment) are subject to a 15% handling charge or direct exchange for other parts.

Remember...No allowance will be made for any shortage or damage unless we receive correct notification (see above for details), within fifteen days of delivery.

IMPORTANT

Some items are not legal for sale or use in California on pollution controlled motor vehicles. These items are legal in California for racing vehicles only which may never be used upon a highway.

No WARRANTY OR GUARANTEE...

NOTICE TO CONSUMER, DEALER USER NO WARRANTY, NO GUARANTEE EITHER WRITTEN OR IMPLIED

Neither the seller or the manufacturer will be liable for any loss, damage or injury direct or indirect arising from the use of or the inability to determine use of the product. Before using, the user shall determine the suitability of the product for its intended use, and the user shall assume all responsibility and risk in connection therewith.

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Frames
Brackets
Fasteners
Bolts
Bushings**

**Rods
Bodies
Adapters
Steering Parts
Rod Ends
Hubs**

**Spindles
Arms
Seats
Steering Wheels
All Suspension Parts
and all components**

SPEEDWAY CATALOG

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**Speedway Motors Inc., P.O. Box 81906
Lincoln, NE 68501 (402) 323-3200
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