

ONE PLACE DECIMALS $\pm .1$ [2.5] THREE PLACE DECIMALS $\pm .005$ [.13]
 TWO PLACE DECIMALS $\pm .01$ [.25] FOUR PLACE DECIMALS $\pm .0020$ [.05]

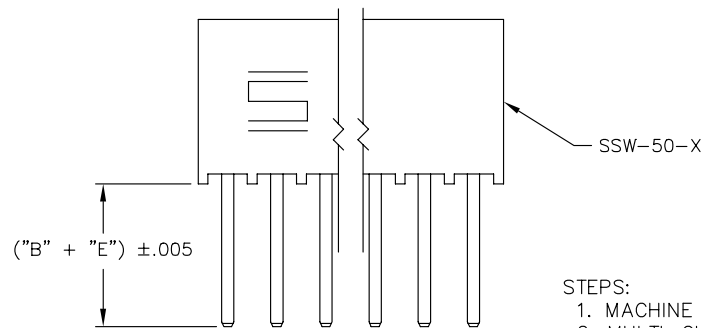
ANGLES
 $\pm 2^\circ$

TITLE: .100
 TERMINAL STRIP
 ASSEMBLY

DWG NO:

ESQ-1XX-XX-X-X-XXX-XX-X-XX

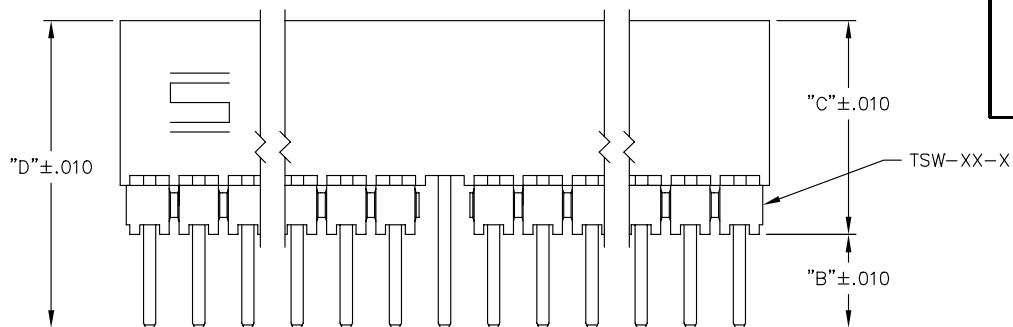
SHEET 3 OF 3



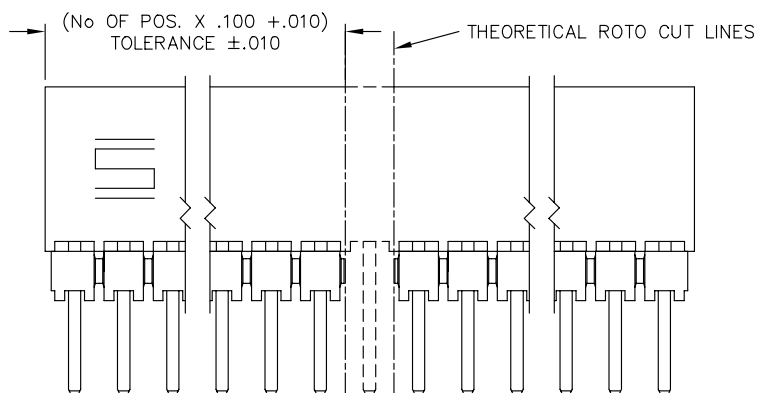
STEP 1

STEPS:

1. MACHINE FILL SSW-50-D
2. MULTI-CUT TSW-50-D TO POS AND MOUNT AS SHOWN.
3. ROTO CUT TO POS.



STEP 2



STEP 3

- MW OPTION, DO NOT DESIGN IN. SAMTEC WILL
 ONLY SUPPORT EXISTING BUSINESS 2/12/02.

TABLE 2

- MW OPTION ONLY

SUFFIX	BODY SPEC	TUBE	PLUG (2)
-13	-S	PT-1-24-01-47	TP-24
-14			
-23			
-24			
-33			
-34			
-44			
-13	-D	PT-1-24-01-51	TP-13
-14	-D	PT-1-24-02-47	TP-03
-23			
-24			
-33			
-34			
-44			
-12	-S	PT-1-24-01-46	TP-24
-12	-D	PT-1-24-03-44	TP-03

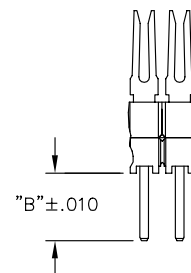


FIG. 4

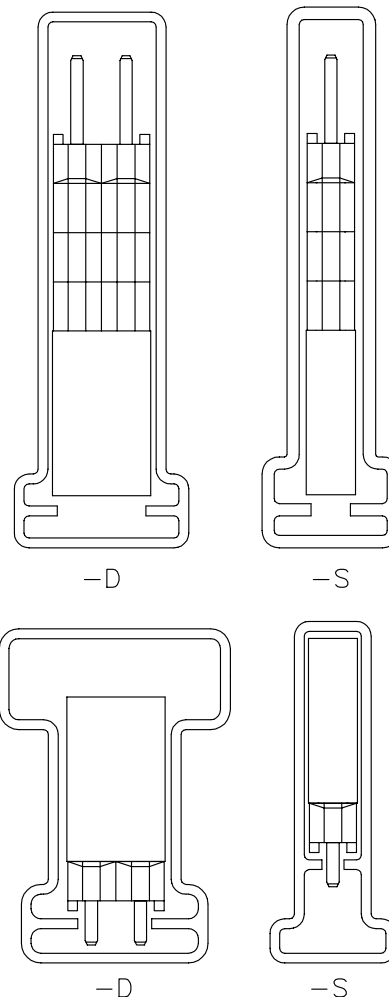
IN-PROCESS 'A'

(LEAD STYLE -12-T, -13, -14, -23, -24, -33, -34,
 -44, -37-T, -38, -39, -48, -49, -58, -59, -69)

FIG. 5

IN-PROCESS 'B'

(LEAD STYLE -12 & -37)
 (-S & -D ONLY)



PROPRIETARY NOTE

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PLOT SCALE 1=2

MADE BY:

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 SHEET 3 OF 3